

APPLICATION OF EDGEBOARDING

Installation Instructions

NOTE: This instruction sheet has been developed to provide general instructions on how to attach edgebanding to work surface products that have been modified by notching in the field or for replacement of damaged edgeband. The newly exposed core material must be recovered and sealed in a manner consistent with the original material.

The edgebanding material is attached to the work surface at the factory using a hot melt adhesive, sealing the edge of the work surface. A typical field modification would make use of a contact adhesive. Many contact adhesives are commercially available and will do a satisfactory job when used as directed.

NOTE: Any modifications to the product not made in accordance with these instructions could result in personal injury or damaged equipment.

NOTE: Any modification shall constitute alterations of the product not expressly authorized by Haworth and the product warranty shall not apply.

Installation Instructions

- 1a. For Product Modifications:** Remove all of the hardware from the underside of the product prior to making any modifications. Modify the work surface as required. Carbide tools should be used to minimize the chipping of the laminate along the cut edges. Sand the exposed surfaces smooth prior to the application of the contact adhesive.
- 1b. For Repairing Damaged Edgeband:** Loosen a corner of the damaged edgeband with a knife. Grip the loose corner with pliers. Heat the area with a hair dryer and pull off the edgeband as the hot melt adhesive softens.
2. Measure the length of the exposed areas and cut the edgeband slightly oversize. (Add approximately 1/2" to the measured length to allow for centering inaccuracies).
3. Read, understand and follow the instructions provided with the adhesive you have chosen. After the edgeband has been attached to the work surface, apply pressure to the edgeband with clamps or roller. Follow the adhesive instructions for drying time.
4. After the adhesive has had time to dry, trim the edgeband flush to the surface of the product with a hand held router or knife. A straight router bit should be used on the 1mm thick edgeband and a 3mm (or .125") radius router bit should be used on the 3mm thick edgeband.
5. Redrill holes as necessary and attach the hardware removed in Step 1. Mount product as directed in the appropriate instruction sheet.