



Under Beam Panel & Floor Entry Assembly Instructions:

FLOOR ENTRY:

1. Mount Frame #19 to underside of Beam #1 using (4) #10-24 X .50 Self Tapping Screws #13 and attach (1) Stiffener #14 to Frame #19 using (4) #10-24 X .50 Self Tapping Screws #20.
2. Position (2) Cover Panels #16 with tabs on panels into Slots #12 in Frame #19 and secure using (4) 1/4-20 X .75 cap screws #15 as shown.
3. If Filler Panels #8 are Not to be installed - Locate (2) End Covers #18 and secure to Frame #19 using (2) 1/4-20 X .75 cap screws #9. - If Filler Panels #8 are to be installed - omit Step #3.

UNDER BEAM PANELS:

1. Where necessary remove end panels #18 by unscrewing 1/4-20 X .75 cap screws #9.
2. Place (1) Panel Mounting Bracket #3 in position with foam pad #21 tight against the Race Post, and attach to underside of Beam #1 using (2) #10-24 X .50 Self Tapping Screws #2.
3. Partially thread (2) 1/4-20 X .75 cap screws #5 & #9 into threaded holes #10 & #4. Place filler panel #8 in position between Floor Entry Frame #19 and Mounting Bracket #3. Make sure internal mounting brackets #6 are below the mounting brackets #3 and #10 - i.e: Mounting Brackets #6 are resting on the Heads of the 1/4-20 X .75 Cap Screws #9 and #5. Tighten (2) Screws #5 and #9 to draw Under Beam Panel #8 tight against Underside of Beam #1.

NOTE: Refer to assembly sheets # 08-020-1432-1433, if electrical wiring is included.

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