

**ACCOLADE® COMMON ARM REPLACEMENT  
(T-FIXED ARM, C-ARM (CANTILEVER), FLIPPER ARM)  
Installation Instruction**

**Tools Required**

- Power driver
- T-40 bit  
(removes existing screws)  
(installs replacement screws)

**Installation**

The following instructions cover replacement of: T-fixed arm, C-arm (cantilever), or Flipper arm on mid-back and high-back Accolade chair.

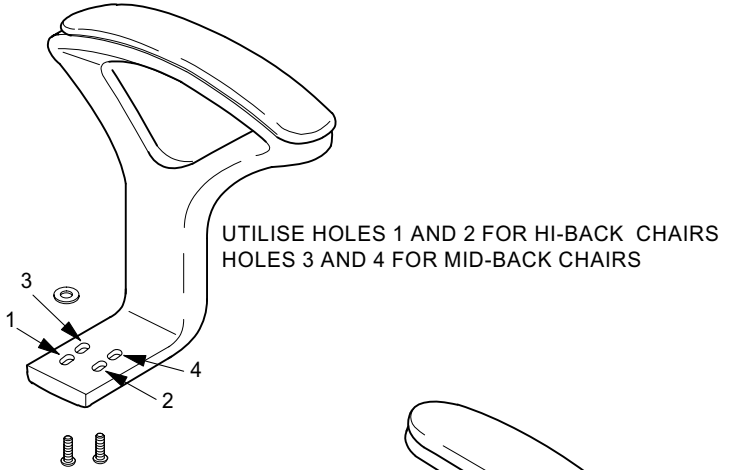
Read instructions completely before installation of product.

1. Remove existing arms and discard arms and screws.

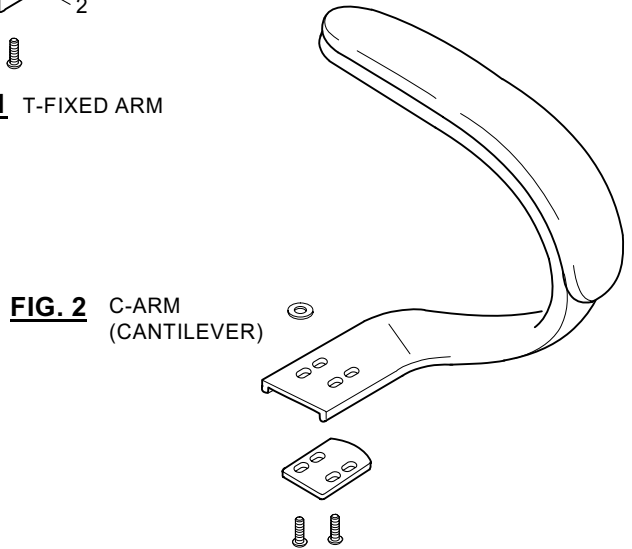
**NOTE:** Always use the additional bracket provided when installing the C-arm and the Flipper arm (Figs. 2, 3).

**IMPORTANT:** Washers used as needed to maintain balance and symmetry of arm assembly.

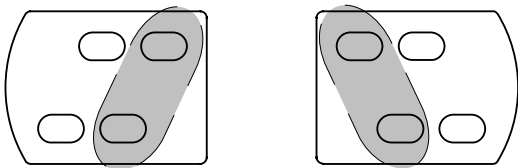
2. Refer to illustrations for position of bracket and correct hole use location for various arm and chair combinations (Figs. 4, 5, 6, 7).



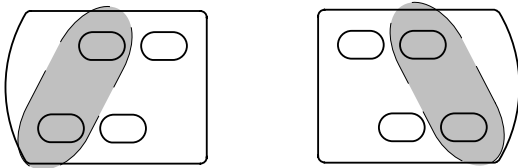
**FIG. 1** T-FIXED ARM



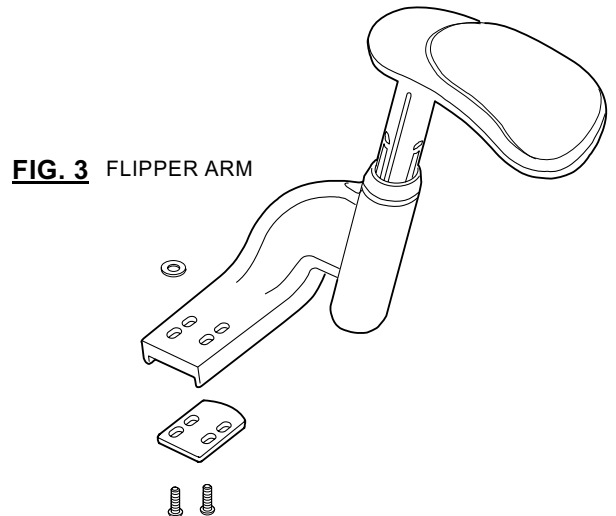
**FIG. 2** C-ARM (CANTILEVER)



**FIG. 4** UTILIZE HOLES IN SHADED AREA WHEN ATTACHING ARMS TO HI-BACK CHAIR

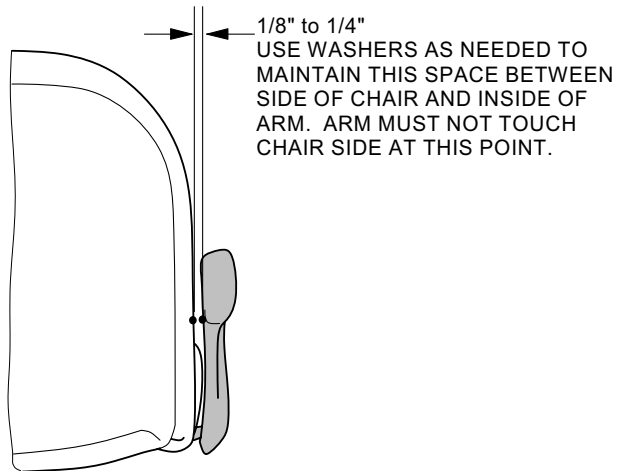


**FIG. 5** UTILIZE HOLES IN SHADED AREA WHEN ATTACHING ARMS TO MID-BACK CHAIR - OR- IMPROVE XL

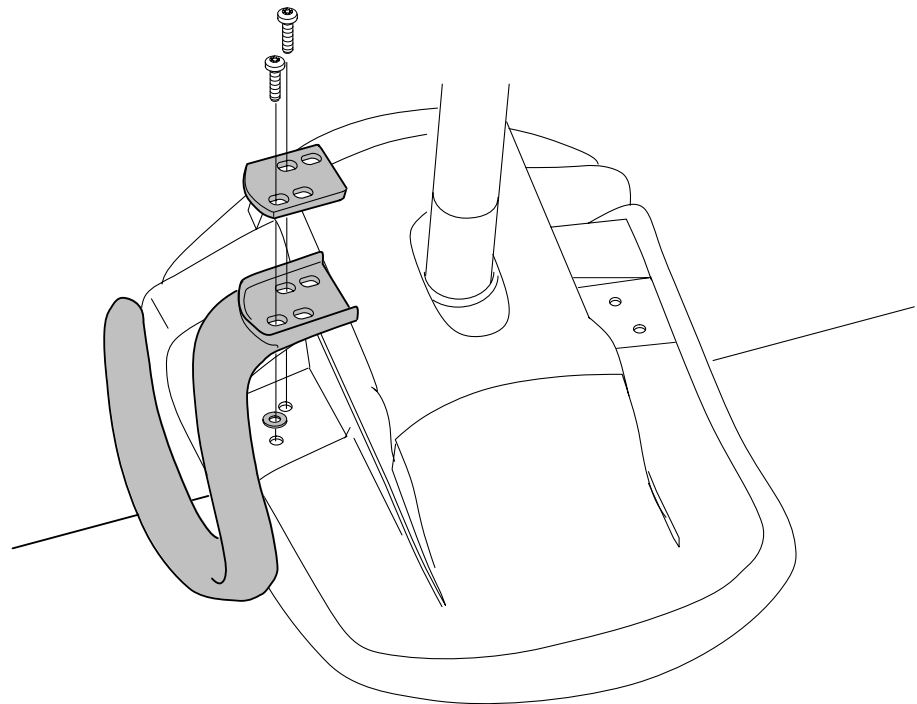


**FIG. 3** FLIPPER ARM

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**FIG. 6**



**FIG. 7** TYPICAL ARM ATTACHMENT: C-ARM (CANTILEVER) TO BE ATTACHED TO MID-BACK CHAIR.  
NOTE BRACKET PLACEMENT AND USE OF WASHERS  
NOTE ARM AND BRACKET HOLES USED FOR MID-BACK CHAIR.